#### **Approvals & Certifications:**

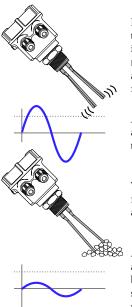
# Vibrating Fork Point Level Switch for Solids & Powders







#### **Operating Principle**



Electronics of LSV excites the piezo-electric-crystals inside tuning fork, which makes the fork tines vibrate at their natural resonance frequency in free air.

Amplitudes of vibration are above threshold when tines are free to vibrate.

When material touches fork tines, vibration stops as resonance gets disturbed.

Amplitudes of vibration, as seen by electronics falls below the thresholdstrength,

material presence is thus detected.

# Compact Size

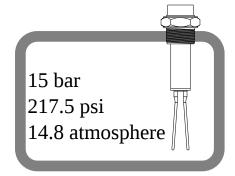
#### **Durable Construction**

#### Immune to External Vibrations

#### No Calibration Required

#### Easy Installation

## High Pressure Resistant Forks



#### Order Code

- LSV Vibrating Fork Level Switch for Solids & Powders
- Enclosure: HAN: Aluminum Non-Hazardous IP-66/68, HAX: Aluminum Flameproof IIa, IIb and IIc, Hxx
- HSN: Stainless steel, HPN: Polycarbonate (Plastic), HES: Specially designed custom enclosure Tx Material Temperature (T1: max 80°C, T2: max 200°C, TS: Customer specified - Special designed )
- Sensing Surface Material (S6:SS-316, SL, SS-316L, ST: PTFE coated, SF: PFA coated, SS: Special surface)
- Sx
- Sensor Extension Material (G0: none, G4: SS-304, G6: SS-316, GL: SS-316-L, GT: PTFE coated, GF: PFA coated, Gx GS: Special surface)
- Px Process Connection Type (PFL: Flanged Type - description of flange - FL -at the end of order code) (PB1: BSP 1", PB2: BSP 1 1/2", PB4: BSP 1 1/4", PB5: BSP 2")

(PN1: NPT 1", PN2: NPT 1 ½", PN4: NPT 1 ¼", PN5: NPT 2")

(PT1: Triclover/Triclamp 11/2", PT2: Triclover/Triclamp 2")(PCS: Special Process Connection)

CxProcess Connection Material:

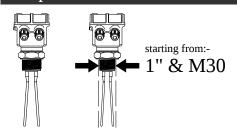
(C4: SS-304, C6: SS-316, CL: SS-316L, CT: PTFE coated, CF: PFA coated, CS: Special material) Electronic Power Supply and Outputs:-

- EIIID Integral Electronics with Universal supply (15-80V DC & 15-260V AC) & 1 DPDT potential-free relay output
- **EIDP** Integral Electronics with DC power supply (12-80V DC) & one short circuit safe PNP output
- EIDL Integral Electronics with Two wire DC supply with 8/16mA current output suitable for 4-20mA analog inputs
- EIAR Integral Electronics with Two wire AC supply for external series relay (>5mA holding current)
- EIFS Integral Electronics specially designed with special output
- Remote electronics IP 68 wall/pipe mounted with universal power supply (15-80V DC & 15-260V AC) & ERUD 1 DPDT potential-free relay output, using 10 meter special interconnection cable for driving sensor
- ERFS Specially Designed Remote Electronics
- D1 Fork Length: 150mm (low density medium, slower response)
- Fork Length: 125mm (higher density medium, faster response)
- D3 Fork Length: 100mm (higher density medium, fastest response)
- Lxxxx Insertion length (125mm to 3000mm)
- Flange type and bore size specified for ASA/ANSI/JIS/DIN/Custom

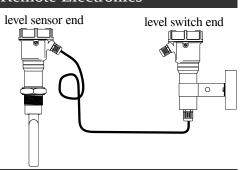
#### Fast Switching Response

- 0.8 second on Request
- 1.5 second on Request
- 2.0 second as Standard

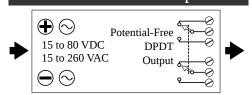
#### **Compact Process Connection**



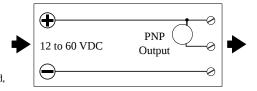
#### Remote Electronics



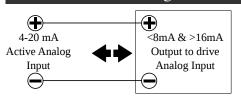
# Universal In DPDT Output



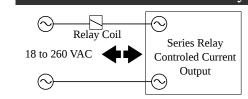
#### PNP-NPN with DC Supply



#### Two wire 8/16 mA Signal



#### Two-wire AC with Series Relay



# LSV: Vibrating Fork Level Switch for Solids & Powders

#### **Features**

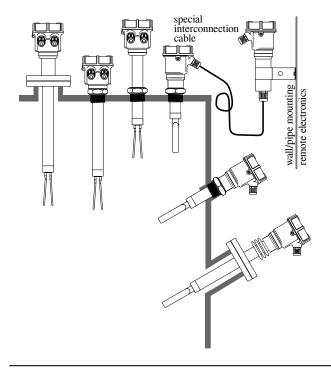
- 1. Fast Switching Response 2 sec (0.8 sec and 1.5 sec available on demand)
- 2. 1" threaded mountings available
- High pressure 15 bar forks
- High Tempreture up-to 250 °C available
- Calibration-less operation
- Remote electronics with std 10 meters cable length
- 7. Tropicalized & potted electronics module
- 8. Threaded & Flanged Mountings
- Electronic Inserts support all requirements
- 10. Ingress protection: IP 68/66 (as per IS-13947)
- 11. Ex-proof (Ex d T6 IP-66 IIC)
  - Flameproof as per IS/IEC 60079-1:2007
  - Weatherproof (IP-66) as per IS/IEC 60529:2001
  - Suitable for Gas Group: IIC
  - Suitable for Zone 1 & 2 atmospheres

#### **Applications**

Vibrating fork level limit switch used as a full, empty and demand alarm in containers, hoppers, silos containing bulks and powders of various types.

Typical applications: cereals, beans, edible oil process, sugar, animal feed, rice plants, detergents, dye powder, chalk, gypsum, fly-ash, cement, sand, plastic granules, spices, milk powder etc.

### Typical Mountings



Specifications	
EIUD	Integral Electronics
Supply & Output	Universal Power Supply, DPDT Relay Output
	15 to 80 VDC and 15 to 260 VAC 50/60Hz
Relay Type and Rating	Potential Free DPDT Relay Output
	5 A each @ 24VDC or 220VAC
EIDP	Integral Electronics for PNP Output
Supply & Output	12 to 60 VDC, PNP
Output Limit	250mA max. Short Circuit Safe.
EIAR	Integral Electronics AC series relay
Supply & Output	Two Wire 18 to 260 VAC, Series Relay
	less than 4mA to release external relay
	maximum 150mA to magnetize relay
Output Limit	Use relays/contactors will less than
	4mA holding current
EIDL	Integral Electronics 4-20mA Loop Powered
Supply & Output	Two Wire DC 8 / 16 mA
	12 to 60 VDC
Output Limit	8mA (-1mA max) / 16mA (+1mA max)
ERUD	Remote Electronics
Supply & Output	Universal Supply DPDT relay output

15 to 80 VDC

15 to 260 VAC 50/60Hz

Relay Type and Rating 5 A each @ 24VDC or 220VAC

Sensor Cable Remote electronics require special cable from fork to

controller.

10 meter standard length more available on demand

Min. Density >=500 gram/liter (0.5 gm/cm3)

Ambient Temp. -20°C ... 60°C (-4°F ... 140 °F)

Process Temp. -20°C ... 80°C (-4°F ... 176 °F)

**Extended Process** -30°C ... 200°C (-22°F ... 392 °F) Temperature {250°C available on request}

Process Pressure absolute / max. 15 bar

Wetted Parts SS 316 or SS 316L

Mountings NPT / BSP 1", 11/4", 11/2", 2" etc

Flanged: ANSI/JIS/DIN/ASA/custom

(extensions & heat sinks required)

**Extensions Tube** SS 304, SS 316, SS 316L Material & Length 125mm to 3,000mm

Specifications are subject to change without prior notice



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